



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-664-301
Job Sheet 177622



Part No: D412-664-301

Job Qty: 2 ea

Part Name: Cap Assembly Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D212-664 IPP REV:A 11.11.03 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/16/18	5/16/18	0.00	0.00	Start Up Stores/Pkg-2		DAS Sign-off
110	Packaging	2 pcs	5/16/18	5/16/18	0.00	0.00	Packaging1-4		DAS 6 MAY 16 2018
120	QC	2 pcs	5/16/18	5/16/18	0.00	0.00	QC4		6 MAY 16 2018
130	Packaging	2 pcs	5/16/18	5/16/18	0.00	0.00	Packaging3-2		6 J.R.B Smb
135	DC	2 pcs	5/16/18	5/16/18	0.00	0.00	DC		6 J.R.B Smb
140	QC21-FG	2 Ea	5/16/18	5/16/18	0.00	0.00	QC21		21 MAY 15 2018

Part Op 130 - Identify and pack for shipping as per PPP D412-664-301 Location:FG124 PPP Rev: _____
Descriptions: 135 - Photocopy bluefile and create labels per PPP D412-664-301 chg002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4381-1	Crosstube Strap Bumper	4 Ea (2 ea)	90-Start up Operation	S047625

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4381-1	4	69	0

Part Specifications

Specifications could not be found.



Container No: S071526



Part: D412-664-301
Job No: 177622
Serial No/Batch: S071526
Revision: J
Inspector:

Plex 5/15/18 12:31 PM Dart Lajeunesse, Marie
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CANADA
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www.dartaerospace.com

Date: 05/15/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

REFERENCE ONLY

5.6 ADDITIONAL KITS

Item	QTY -301	QTY -303	QTY -305	QTY -307	Part Number	Description
	X				D412-664-301	CAP ASSEMBLY BUMPER KIT, WIDE
		X			D412-664-303	SWITCH PROVISIONS KIT
			X		D412-664-305	CAP ASSEMBLY BUMPER KIT, MEDIUM
				X	D412-664-307	CAP ASSEMBLY BUMPER KIT, NARROW
18		1			D3189-3	CHAFING SHIELD
19		2			MS21920-24	CLAMP (OR MS21920-23)
60	2				D4381-1	BUMPER
61			2		D4381-3	BUMPER
62				2	D4381-5	BUMPER

REFERENCE ONLY

PAGE 1 OF 1

Description: CAP ASSEMBLY BUMPER INSTALLATION, 205/212/412

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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OTHER : _____					